

	Synthetic Material Processing and Selling Ltd.	TECHNICAL DATA SHEET TECHNICAL SPECIFICATIONS	DA 8.5-57
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Customer: MOL NyRt	Product: XX.13. PE foil tube 360+2x60x730
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Main characteristics	Guaranteed value
Product size	360+2x60x730 mm; 180 micron
UV stabil	YES, 12 month
Thickness (µm)	180 ± 5%
Width (mm)	360 ± 1,4%
Print Length (mm)	730+0mm,-5mm
Weight of roll (kg)	125 ± 5%
Fold width (mm)	60 ± 5%
Embossing (mm)	2 x 60 ± 5%
Clearance between embossing (mm)	90± 5%
With of perforation	35± 5%
Tensile strenght – vertical (MPa)	min. 15
Tensile strenght - horizontal (MPa)	min. 13
Elongation - vertical (%)	min. 400
Elongation - horizontal (%)	min. 500
Difference of winding from the lateral surface (mm)	±5
Bobbin lenght (mm)	360-0mm,+10mm
Internal diameter of bobbin (mm)	152± 2
Location of bobbin	middle

MATERIAL COMPOSITION
Row material: Polyethylene granulate+masterbatches

PACKAGING
Each roll must be wrapped in stretch-foil. Pallets must be 1100 mm x 1300 mm; 3 rolls /pallet
Full identification by labelling each roll.

The product has to be stored in a room of 5-25 °C temperature and should be protected from humidity, hot and light. The product can be stored without any quality deterioration by the adherence of storage regulations for 12 months, counted from production date. TiszaTextil Ltd. operates the MSZ EN ISO 9001:2015 Quality Management System and the MSZ EN ISO 14001:2015 Environmental Management System.

Tiszaújváros, 2020.04.20.

Sütőné Tomcsik Tünde
Quality Controll Leader

